

### Recommended Tapping Drill Sizes V-COIL

### Diámetro recomendado de las brocas previas a utilizar V-COIL

D	P	Ø
M/MF		mm
M	2 x 0.4	2.10
M	2.5 x 0.45	2.60
M	3 x 0.5	3.20
M	3.5 x 0.6	3.70
M	4 x 0.7	4.20
M	5 x 0.8	5.20
M	6 x 1.0	6.30
M	7 x 1.0	7.30
M	8 x 1.25	8.30
M	8 x 1.0	8.30
M	9 x 1.25	9.30
M	10 x 1.5	10.40
M	10 x 1.25	10.30
M	10 x 1.0	10.30
M	11 x 1.5	11.40
M	12 x 1.75	12.40
M	12 x 1.5	12.40
M	12 x 1.25	12.30
M	12 x 1.0	12.30
M	14 x 2.0	14.50
M	14 x 1.5	14.40
M	14 x 1.25	14.40
M	14 x 1.0	14.30
M	16 x 2.0	16.50
M	16 x 1.5	16.40
M	18 x 2.5	18.60
M	18 x 2.0	18.50
M	18 x 1.5	18.50
M	20 x 2.5	20.60
M	20 x 2.0	20.50
M	20 x 1.5	20.50
M	22 x 2.5	22.60
M	22 x 2.0	22.50
M	22 x 1.5	22.50
M	24 x 3.0	24.75
M	24 x 2.0	24.50
M	24 x 1.5	24.50
M	26 x 1.5	26.50
M	27 x 1.5	27.50
M	27 x 2.0	27.50
M	27 x 3.0	27.75
M	28 x 1.5	28.50
M	30 x 1.5	30.50
M	30 x 2.0	30.50
M	30 x 3.5	31.00
M	33 x 2.0	33.50
M	33 x 3.5	34.00
M	36 x 1.5	36.50
M	36 x 2.0	36.50
M	36 x 3.0	37.00
M	36 x 4.0	37.00

D	P	Ø
UNC		mm
No.	2 x 56	2.4
No.	4 x 40	3.0
No.	5 x 40	3.4
No.	6 x 32	3.7
No.	8 x 32	4.4
No.	10 x 24	5.1
No.	12 x 24	5.7
	1/4 x 20	6.7
	5/16 x 18	8.3
	3/8 x 16	9.9
	7/16 x 14	11.60
	1/2 x 13	13.00
	9/16 x 12	14.80
	5/8 x 11	16.50
	3/4 x 10	19.75
	7/8 x 9	23.00
	1" x 8	26.25
	1.1/8 x 7	29.50
	1.1/4 x 7	33.00
	1.3/8 x 6	36.00
	1.1/2 x 6	39.50
<b>UNF</b>		
No.	4 x 48	3.0
No.	6 x 40	3.7
No.	8 x 36	4.4
No.	10 x 32	5.1
	1/4 x 28	6.6
	5/16 x 24	8.2
	3/8 x 24	9.8
	7/16 x 20	11.50
	1/2 x 20	13.00
	9/16 x 18	14.80
	5/8 x 18	16.25
	3/4 x 16	19.50
	7/8 x 14	22.75
	1" x 12	26.00
	1.1/8 x 12	29.00
	1.1/4 x 12	32.50
	1.3/8 x 12	35.50
	1.1/2 x 12	38.50

D	P	Ø
BSW		
	1/8 x 40	3.4
	3/16 x 24	5.1
	1/4 x 20	6.7
	5/16 x 18	8.3
	3/8 x 16	9.9
	7/16 x 14	11.6
	1/2 x 12	13.0
	9/16 x 12	14.8
	5/8 x 11	16.7
	3/4 x 10	20.0
	7/8 x 9	23.0
	1" x 8	26.5
<b>BSF</b>		
	3/16 x 32	5.0
	1/4 x 26	6.6
	5/16 x 22	8.3
	3/8 x 20	9.9
	7/16 x 18	11.6
	1/2 x 16	13.0
	9/16 x 16	14.8
	5/8 x 14	16.4
	3/4 x 12	19.5
	7/8 x 11	22.7
	1" x 10	26.5

D	P	Ø
G(BSP)		mm
	1/8 x 28	10.00
	1/4 x 19	13.60
	3/8 x 19	17.10
	1/2 x 14	21.50
	5/8 x 14	23.40
	3/4 x 14	27.00
	7/8 x 14	30.60
	1" x 11	33.70